

JOHN M. SPRATT, JR.  
5TH DISTRICT, SOUTH CAROLINA

[www.house.gov/spratt](http://www.house.gov/spratt)

1401 LONGWORTH BUILDING  
WASHINGTON, D.C. 20515  
(202) 225-5501

COMMITTEES:  
CHAIRMAN, BUDGET  
ARMED SERVICES

**Congress of the United States**  
**House of Representatives**  
**Washington, D.C. 20515**

DISTRICT OFFICES:

TOM GETTYS BUILDING  
BOX 350  
ROCK HILL, SOUTH CAROLINA 29731  
(803) 327-1114

707 BULTMAN DRIVE  
SUMTER, SOUTH CAROLINA 29150  
(803) 773-3362

88 PUBLIC SQUARE  
DARLINGTON, SOUTH CAROLINA 29532  
(843) 393-3998

August 3, 2009

Mr. Steven Chalk  
Principal Deputy Assistant Secretary  
Energy Efficiency and Renewable Energy  
Mail Stop EE-1  
Department of Energy  
Washington, DC 20585

RE: Clemson University  
DE-FOA-0000112

Dear Mr. Chalk:

I am writing to express my strong support for the application recently submitted by Clemson University for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009. Not only will this project have a direct impact on job creation and economic development in South Carolina, but the state is an optimal choice to house such a project.

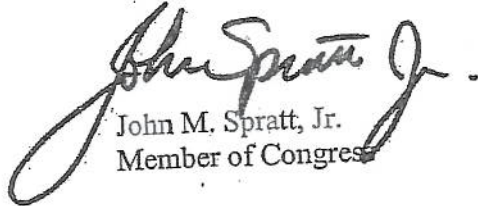
Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drivetrain testing. The facility will also serve as platform for research, education, and workforce training.

Clemson University has partnered with an engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal which brings together a qualified team with diverse skills and complementary strengths. Specifically, these partners include: Renk Labeco, Savannah River National Laboratory, Fluor Corp., SCANA, Charleston Naval Complex Redevelopment Authority (RDA), South Carolina State Ports Authority (SCSPA), CMMC LLC., City of North Charleston and City of Charleston. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. As you know, South Carolina's offshore wind potential has been documented by AWS Truewind and reported by the Department of Energy. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the east coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry.

I hope you will give this project your serious consideration. I wholeheartedly support this grant, and earnestly hope that the Department of Energy will see fit to award it. If you have any questions, please call me or my staffer, Kevin Lawson, at (202)225-5501.

Sincerely,



John M. Spratt, Jr.  
Member of Congress

JMSj:esg





## BERKELEY COUNTY

SUPERVISOR'S OFFICE

DANIEL W. DAVIS

Supervisor

August 3, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:

Berkeley County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have job creation potential but is in keeping with Berkeley County's "Planning the Future While Preserving the Past". This is a comprehensive plan with guiding principles because Berkeley County has a rich history which the Planning Commission is committed to preserving as well as properly planning for a future that respects the special needs of each individual area of the county.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

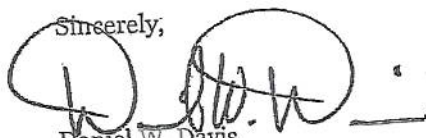
Clemson University has partnered with engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses

Dr. John Kelly  
August 3, 2009  
Page 2

excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

A handwritten signature in black ink, appearing to read "D. W. Davis", with a large circular flourish on the left side.

Daniel W. Davis  
Berkeley County Supervisor





Allen O'Neal  
County Administrator

August 3, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

843.958-4001  
Fax: 843.958-4004  
[aoneal@charlestoncounty.org](mailto:aoneal@charlestoncounty.org)  
Lonnie Hamilton III Public Services Building  
4045 Bridge View Drive, Suite B238  
North Charleston, SC 29405

Dear Dr. Kelly:

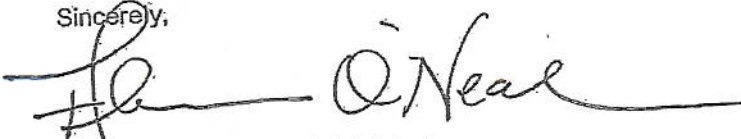
Charleston County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have a direct impact on job creation and economic development in Charleston County, but will also support Charleston County's mission to promote and protect the quality of life in Charleston County.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

Clemson University has partnered with an engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

  
Allen O'Neal, County Administrator

# Colleton County, South Carolina



August 7, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, South Carolina 29405-2045

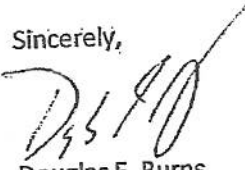
Dear Dr. Kelly:

Colleton County is writing this letter in support of Clemson University's application for federal funding through the large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA).

The Colleton County Council works with existing industry to target support services and to attract other national and international investments by facilitating their expansions or initial establishment of operations resulting in direct and/or indirect economic impact in Colleton County. The Council is also making efforts to accomplish the long range goals of expanding technical training skill sets to enhance workforce, and developing programs to expand investments and enrich existing industry related to international trade.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former naval Base to bring economic development to the South Carolina coastal communities.

Sincerely,

  
Douglas E. Burns  
County Administrator

PROGRESSING NATURALLY  
**COLLETON COUNTY**  
ECONOMIC ALLIANCE, INC.

August 3, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:

Colleton County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA).

The Colleton County Economic Alliance works with existing industry to target support services and to attract other national and international investments by facilitating their expansions or initial establishment of operations resulting in direct and/or indirect economic impact for in Colleton County. The Alliance is also making efforts to accomplish the long range goals of expanding technical training skill sets to enhance workforce, and developing programs to expand investments and enrich existing industry related to international trade.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the South Carolina coastal communities.

Sincerely,



Peter H. Arnot  
Executive Director

[www.ccedinc.com](http://www.ccedinc.com)



St. George (843) 563-0100  
St. George Fax: 563-0137  
Summerville (843) 832-0100  
Summerville Fax: 832-0137  
E-mail: wardj@dorchestercounty.net



**JASON L. WARD**  
County Administrator

**OFFICE OF THE DORCHESTER COUNTY ADMINISTRATOR**  
201 JOHNSTON STREET  
ST. GEORGE, SOUTH CAROLINA 29477

August 5, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:

Dorchester County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). This project development encourages job creation supporting Dorchester County's mission to deliver services that contribute to the well being and quality of life for the collective needs of our citizens.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as a platform for research, education, and workforce training.

Best regards,

A handwritten signature in black ink, reading "Jason L. Ward".

Jason L. Ward, Administrator  
Dorchester County



Founded 1769



2005

August 3, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Triuxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:


Georgetown County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). This project development encourages job creation and investment in Georgetown County along with growth opportunities for new and existing industries.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

Clemson University has partnered with an engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

  
Sel Hemingway  
Georgetown County Administrator

GEORGETOWN COUNTY

Post Office Drawer 421270 • 716 Prince Street (29440)  
Georgetown, SC 29442-1270

Phone: 843-545-3006

Visit Georgetown County on the Web • <http://www.georgetowncountysc.org>





## Horry County Council

Liz Gilland, Chairman

Bob Grabowski  
District 6, Vice Chairman

Harold Worley  
District 1

Brent J. Schulz  
District 2

Marion D. Foxworth, III  
District 3

Gary Loftus  
District 4

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District 5

James R. Frazier  
District 7

Carl H. Schwartzkopf  
District 8

W. Paul Prince  
District 9

Jody Prince  
District 10

Al Allen  
District 11

Patricia S. Hartley  
Clerk to Council

(843) 915-5120  
(843) 915-6120 Fax

August 3, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:

Horry County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drive/Train Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have an impact on job creation and economic development in coastal South Carolina, but relates well with Horry County's Envision 2025 Plan. We believe growth will flourish through a passion for sharing our rich heritage and conserving natural resources while promoting economic prosperity.

Specifically, Clemson University seeks to develop a large wind turbine drive/train test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

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Page 2, Dr. John Kelly  
August 3, 2009

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,  


Liz Gilland, Chairman



## OFFICE OF THE JASPER COUNTY ADMINISTRATOR

358 Third Avenue - Courthouse Square - Post Office Box 1149  
Ridgeland, South Carolina 29936 - 843-717-3690 - Fax: 843-726-7800

Andrew P. Fulghum  
County Administrator

[afulghum@jaspercountysc.gov](mailto:afulghum@jaspercountysc.gov)

August 6, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear Dr. Kelly:

Jasper County is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have a direct impact on job creation and economic development for Beaufort and Jasper County but, directly relates to our vision of growing the economy through a green sustainable economy.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

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The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

Andrew P. Fulghum, ICMA-CM  
County Administrator





400 South Tryon Street  
Charlotte, NC 28285

Mailing Address:  
ST17E / P.O. Box 1007  
Charlotte, NC 28201-1007

Aug. 5, 2009

Dr. John Kelly  
Clemson University Restoration Institute  
1360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Subject: Letter of Support for Funding Announcement # DE-FOA-0000112:  
Large Wind Turbine Drivetrain Testing Facility

Dear Dr. Kelly:

Duke Energy is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have a direct impact on job creation and economic development in the State of South Carolina, but South Carolina is strategically positioned to host such a facility.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

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The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.



Sincerely,

A handwritten signature in dark ink, appearing to read "Owen Smith". The signature is written in a cursive, slightly stylized font.

Owen Smith  
Managing Director, Regulated Renewable Energy & Carbon Strategy



Fluor Enterprises, Inc.  
100 Fluor Daniel Drive  
Greenville, South Carolina 29607-2770  
USA

864.281.4758 tel  
864.676.7241 fax  
keith.sommer@fluor.com

Keith Sommer  
Senior Manager, Sales

August 11, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

**RE: Wind Turbine Drive Train Test Facility**

Dear Dr. Kelly

Fluor is pleased to have had the opportunity to support Clemson University's team in their planning for the new wind turbine drive train test facility to be developed at the former Navy base in Charleston, South Carolina. We have enjoyed a long-standing relationship with Clemson University and look forward to continuing our support of this important project as it progresses.

As a leader in the renewable energy market, Fluor has significant interest in furthering the development of the next generation of wind turbine technologies. We are currently building the world's largest offshore wind farm: a 500-megawatt project located 25 kilometers off the United Kingdom shoreline that will provide carbon-neutral, renewable electricity for more than 415,000 homes. We are also pursuing several offshore wind farm projects in the United States and are aware of the value this drive train test facility will provide to researchers and turbine manufacturers.

Fluor is one of the world's largest engineering, construction, and maintenance firms with a long history of delivering complex, one-of-a-kind projects. In South Carolina, we have completed more than 700 projects across the state since 1990. Our Greenville, South Carolina Center of Excellence, was established in 1942 and is home to more than 2,000 industry professionals, including experts in every discipline of engineering, procurement, construction, and maintenance. We have the expertise and capacity to support Clemson in developing this new test facility.

Please contact me if I can provide any clarifications or additional information on Fluor's capabilities and interest in the project.

Sincerely,

1670 DRYDOCK AVENUE, SUITE 100 • NORTH CHARLESTON, SC 29405  
843.554.5009 • 843.554.0403 (Fax)



CMMC, LLC

August 12, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
1360 Truxtun Avenue, Suite 300 B  
North Charleston SC 29405-2045

RE: DE-FOA-0000112, Large Wind Turbine Drivetrain Testing Facility

Dear Dr. Kelly,

CMMC, LLC strongly supports Clemson University's Restoration Institute (CURI) proposal for DE-FOA-0000112 grant application, to build a Large Wind Turbine Drivetrain Testing Facility on their site at the former Charleston Naval Shipyard. The scope of this project directly relates to our mission and the purpose for the founding of CMMC. CURI, like CMMC, understands that building a knowledge based economy with private public partnerships will create high paying industrial jobs for the community.


CMMC, LLC was formed in 1995 for the purpose of privatizing the Charleston Naval Shipyard. The shipyard consists of large industrial buildings, three major dry-docks and numerous industrial piers. The buildings are ideal for heavy manufacturing products requiring large overhead cranes and floor loading capabilities. The CMMC footprint currently has over 25 industrial related companies and employs more than 1,500 workers. Many of the workers are skilled craftsmen, capable of performing all types of skilled industrial manufacturing.

We are very excited about the prospect of a Wind Turbine Testing Facility being proposed in the immediate vicinity of our complex, for we believe that such a Testing Facility is ideally compatible to our type of work activity. The various CMMC companies are considered team members and as such support each others missions. These companies would be a major resource to the Testing Facility by providing an "on-site" pool of skilled labor and equipment.

South Carolina has made significant advancements to develop not only its own wind energy resources, but the development of wind resources around the world through the work at Clemson University. We feel the addition of the Testing Facility to the current industrial businesses located in our Complex would produce major job creation opportunities for the community. We strongly support the establishment of Clemson University's Large Wind Turbine Drivetrain Testing Facility next to our industrial site.

We look forward to the award announcement in October of 2009 that will set the stage for offshore wind development and the economic opportunities to come.

Very truly yours,

  
Richard K. Gregory  
Member



Established 1927

# J. E. Oswalt & Sons



Home Office • Batesburg, S.C. • (803) 512-5121

FAX: 803-604-9112

WAIS: 1-800-922-5639

FAX: 803-359-1164

Lexington, S.C. 803-159-3164

Mailing Address: 1531 Chiquapin Church Rd., Batesburg, S.C. 29006-9250

website: [www.oswaltmoves.com](http://www.oswaltmoves.com) email: [jeoswalt@osons@aol.com](mailto:jeoswalt@osons@aol.com)

HEAVY HAULING, RIGGING & HOUSE MOVING

August 6, 2009

John W. Kelly, PhD  
Clemson University Restoration Institute  
1360 Truxtun Ave., Ste 300B  
North Charleston, SC 29405-2045  
843-554-7226 ext. 114

Dr. Kelly,

J.E. Oswalt & Sons would like to express an interest in teaming up with the Clemson University Restoration Institute for the Recovery Act: Wind Turbine Drivetrain Testing Facility Funding Opportunity.

J.E. Oswalt & Sons would be available to offload and load the testing materials up to 500 tons from either ocean going vessels at Pier 1 or by rail car and deliver to the testing facility bay doors.

If you desire more specific details please contact me at any time.

Best regards,

David Oswalt  
803-917-2099 Cell

Heavy Hauling & Heavy Rigging - 400 Ton Hydraulic Platform Trailer  
Unified Jack Machines, Hydraulic Dollies, Prime Movers, 500 Ton Cantry  
HOUSE MOVERS FOR THREE GENERATIONS

# M MAYBANK INDUSTRIES, LLC

August 11, 2009

Dr. John Kelly  
Clemson University  
Vice President, PSA  
Executive Director, Clemson University Restoration Institute  
360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

Dear John:

We are very pleased to support the Clemson University Restoration Institute and its Consortium for the Wind Turbine Drivetrain Testing Facility. This Facility will (1) create jobs for the New Economy, which we need so desperately in South Carolina; (2) ignite development in an important Brownfield area; (3) reinvigorate our local maritime economy -- a collage of local, family businesses and large companies -- which is suffering from a drastic reduction in cargo throughput volume; and (4) perhaps most importantly, bring our state some hope that we might be able overcome our economic obstacles and compete with the rest of the world.

As you know, our company takes great pride in working with the Charleston Maritime Community. From a maritime perspective, our Port is highly strategic because it is the most efficient Port on the East Coast, our proximity to the ocean trade lanes is a competitive advantage, and we will not have a draft limitation as the ocean-going vessels of the future get larger. Since this project will consist of shipping and handling very large pieces of cargo, our maritime competitive advantage is a very important consideration because the inter-modal logistics costs will be a large cost component of wind turbine manufacturing and installation.

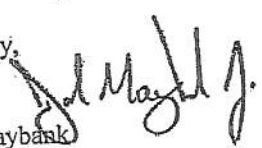
Being cost competitive means we can more effectively compete with the rest of the world, who clearly will try to own as much space in this market as possible. We have yet to see but we know that China will ultimately be our largest competitive threat in this market.

Finally, we all suffered through the North Charleston Navy Base closure in the mid-1990's, which was a difficult time for all of us. We believe that the next chapter for that Brownfield Complex should be as a Wind Turbine cluster for our state and country.

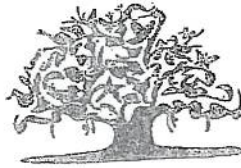
We enjoyed participating last week in the Consortium meetings. We are so proud of the group that you all have assembled and that Clemson University is taking this important leadership role. We look forward to working with you in any way possible and wholeheartedly support your grant application.

Thank you very much for this opportunity and we wish you all good luck!

Sincerely,

  
Jack Maybank  
President  
Maybank Industries, LLC





COASTAL  
CONSERVATION  
LEAGUE

8.3.09

Dr. John Kelly  
Director  
Clemson University Restoration Institute  
Clemson University  
1360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

**RE: Funding Announcement # DE-FOA-0000112: Large Wind Turbine Drivetrain Testing Facility**

Dear Dr. Kelly:

The Coastal Conservation League (CCL) is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have a direct impact on job creation and economic development in the State of South Carolina, but South Carolina is strategically positioned to host such a facility.

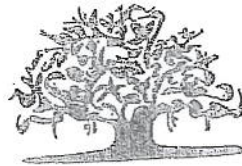
As a not for profit environmental advocacy organization representing over 4,000 members state wide, the CCL is focused on promoting the development of South Carolina's renewable energy resources. The offshore wind resource along our coast should be a significant factor in this state's future energy portfolio, and we believe that furthering the research and development capabilities of our universities will be a key component of recognizing that potential.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as a platform for research, education, and workforce training.

*"Nature and Community in Balance"*

P.O. Box 1861 • Beaufort, S.C. 29901-1861 • Telephone (843) 522-1800 • Fax (843) 525-1197  
P.O. Box 1765 • Charleston, S.C. 29402-1765 • Telephone (843) 723-8035 • Fax (843) 723-8308  
1207 Lincoln Street, Ste. 203-C • Columbia, S.C. 29201 • Telephone (803) 771-7102 • Fax (803) 771-7103  
P.O. Box 603 • Georgetown, S.C. 29442-0603 • Telephone (843) 545-0403 • Fax (843) 545-8854  
[www.coastalconservationleague.org](http://www.coastalconservationleague.org) • [info@cccl.org](mailto:info@cccl.org)





COASTAL  
CONSERVATION  
LEAGUE

Clemson University has partnered with engineering and design firms, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

Hamilton Davis  
Energy & Climate Program  
Coastal Conservation League

*"Nature and Community in Balance"*

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[www.coastalconservationleague.org](http://www.coastalconservationleague.org) • [info@ccccl.org](mailto:info@ccccl.org)



August 3, 2009

Dr. John Kelly  
Director  
Clemson University Restoration Institute  
Clemson University  
1360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

**RE: Funding Announcement # DE-FOA-0000112: Large Wind Turbine  
Drivetrain Testing Facility**

Dear Dr. Kelly:

The SC Wildlife Federation is pleased to write in support of Clemson University's application for federal funding via the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). This project will have a direct impact on job creation and economic development in South Carolina. As has been indicated by conservationists, industrial development interests and governmental leaders South Carolina is strategically positioned to host such a facility.

Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

Clemson University has partnered with an engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.



This test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

Sincerely,

A handwritten signature in cursive script, appearing to read "Ben Gregg". The signature is written in dark ink and is positioned above the printed name.

Ben Gregg, Executive Director  
SC Wildlife Federation



SIERRA  
CLUB

FOUNDED 1892

August 3, 2009

Dr. John Kelly  
Director  
Clemson University Restoration Institute  
Clemson University  
1360 Truxtun Avenue, Suite 300 B  
North Charleston, SC 29405-2045

**RE: Funding Announcement # DE-FOA-0000112: Large Wind Turbine  
Drivetrain Testing Facility**

Dear Dr. Kelly:

The Sierra Club of SC is writing this letter in support of Clemson University's application for federal funding through the Large Wind Turbine Drivetrain Testing Facility program, made possible by the American Recovery and Reinvestment Act of 2009 (ARRA). Not only will this project have a direct impact on job creation and economic development in the State of South Carolina, but South Carolina is strategically positioned to host such a facility.

Specifically, Clemson University seeks to develop a large wind turbine drivetrain test facility located at the Clemson University Restoration Institute (CURI) campus on the former U.S. DOD Naval Base in North Charleston, SC. Clemson's experience and expertise at the Clemson University International Center for Automotive Research (CU-ICAR), where dynamometer test facilities have been designed, built, and operated for the automotive industry, makes it well-equipped to establish this test facility. Moreover, CURI operates materials testing facilities at the Naval Base that will provide analytical support for the test facility. The site will be designed to serve the wind industry's current and future needs in large wind turbine drive train testing. The facility will also serve as platform for research, education, and workforce training.

Clemson University has partnered with an engineering and design firm, redevelopment and ports authorities, local municipalities, private industry, and a national laboratory on this proposal, bringing together a qualified team with diverse skills and complementary strengths. Additionally, the CURI campus represents an ideal site location equipped with existing crane infrastructure to facilitate the movement of large, heavy drive trains from rail or ships.

South Carolina Chapter • 1314 Lincoln Street, Suite 211 • PO Box 2388, Columbia, SC 29202  
<http://myscsierra.org/chapter/> • Phone 803-256-8487 • Fax 803-256-8448



The test facility will serve as the catalyst to establish a wind energy manufacturing cluster at the former Naval Base to bring economic development to the area. Three of the most important cost drivers in developing an offshore wind farm include strong wind resources in shallow waters, access to good port facilities, and a large coastal demand center. According to your agency, South Carolina possesses excellent offshore wind resources close to its growing coastal demand centers in shallow waters near outstanding port facilities like Charleston and Georgetown. As the offshore wind market emerges along the East Coast of the United States and land-based turbines continue to grow in size, South Carolina is strategically positioned to serve as an industrial hub from this growing industry to meet the 20% Wind by 2030 Scenario.

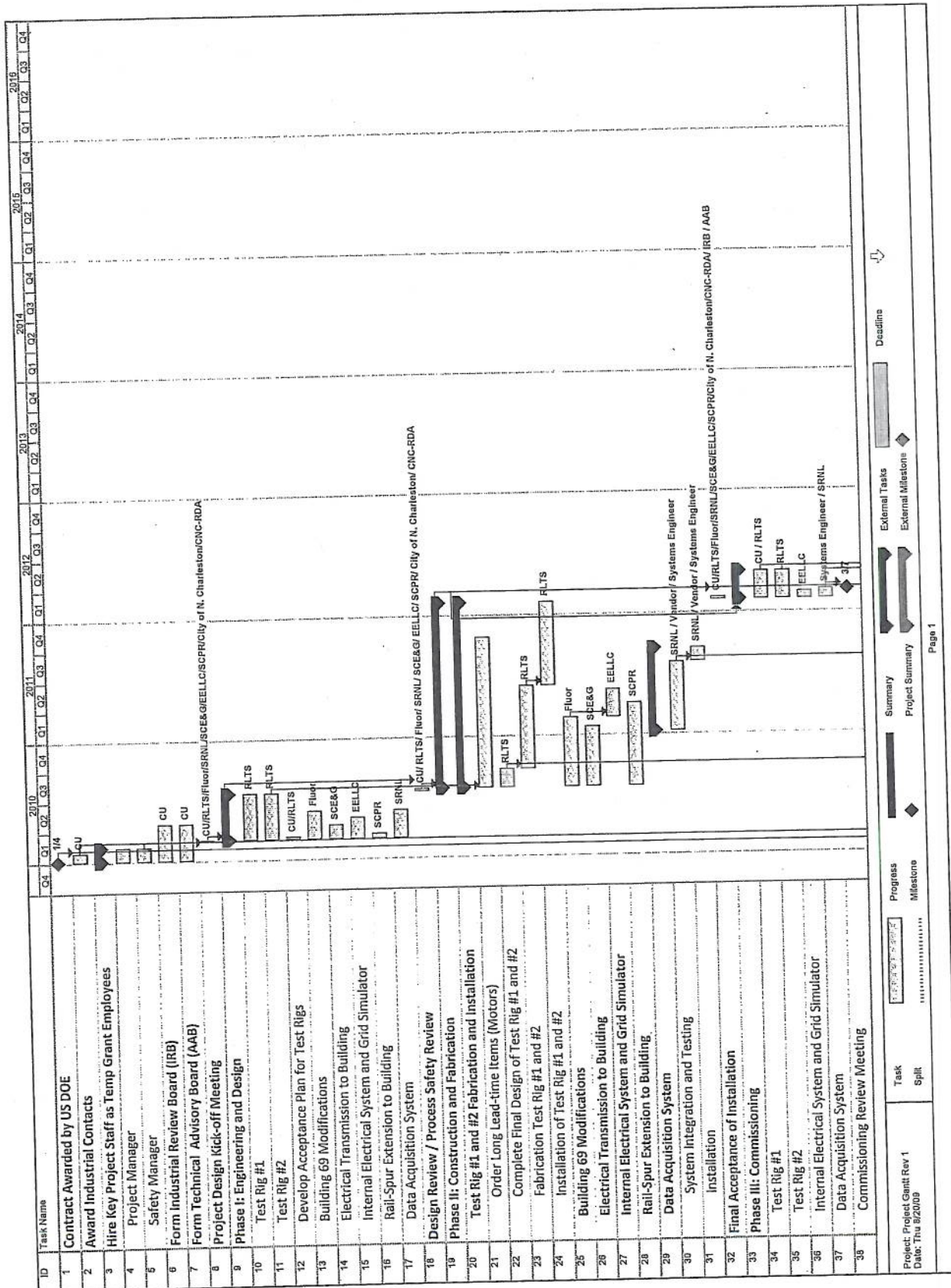
Sincerely,

A handwritten signature in cursive script that reads "Susan Corbett". The signature is fluid and elegant, with a long, sweeping underline.

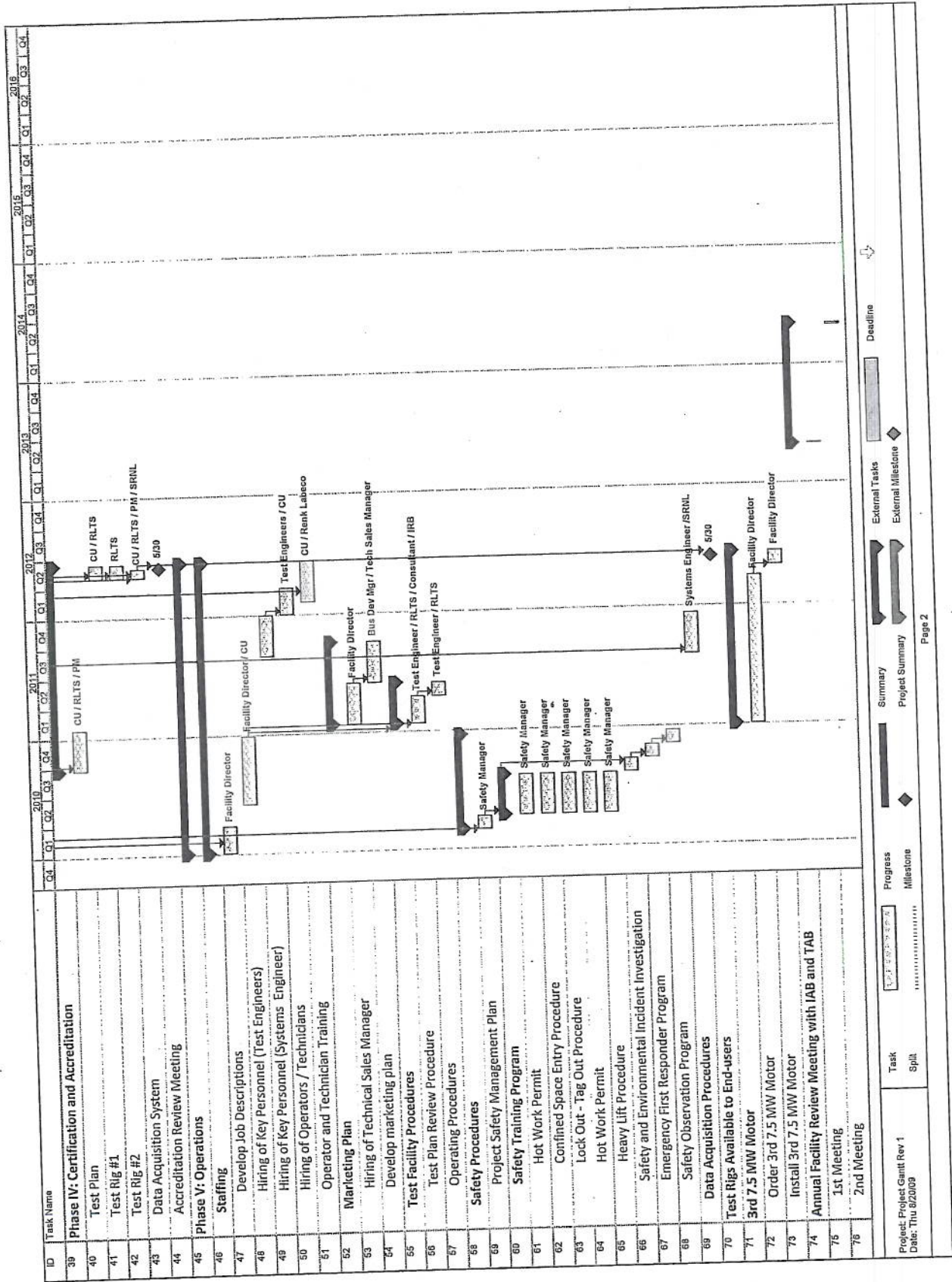
Susan Corbett, State Chair  
Sierra Club of South Carolina

CC: Cary D. Chamblee, Interim Director

APPENDIX A  
PROJECT GANTT







## APPENDIX B

### BUILDING 69 AND 6.3 ACRE APPRAISAL

**A COST APPROACH APPRAISAL OF THE MARKET VALUE  
OF  
6.3 ACRES OF LAND AND IMPROVEMENTS  
SUPPLY STREET & HOBSON AVENUE, OLD CHARLESTON NAVAL BASE  
NORTH CHARLESTON, SOUTH CAROLINA**

**PREPARED FOR  
MR. ALAN M. GODFREY, DIRECTOR  
REAL ESTATE AND FINANCIAL AFFAIRS  
CLEMSON UNIVERSITY RESTORATION INSTITUTE  
1360 TRUXTON AVENUE, SUITE 300-B  
NORTH CHARLESTON, SOUTH CAROLINA 29405-2005**

**PREPARED BY  
HARTNETT REALTY COMPANY, INCORPORATED  
134 MEETING STREET, SUITE 120  
CHARLESTON, SOUTH CAROLINA 29401**

**DATE VALUE ESTIMATE APPLIES  
AUGUST 5, 2009**



**HARTNETT REALTY COMPANY**  
**REALTORS AND APPRAISERS**  
**COMMERCIAL - INDUSTRIAL - RESIDENTIAL**  
**ESTABLISHED 1947**  
134 MEETING STREET, SUITE 120 - POST OFFICE BOX 221  
CHARLESTON, SOUTH CAROLINA 29402

THOMAS F. HARTNETT, JR. CERTIFIED APPRAISER

TELEPHONE:  
(843)723-7222  
FAX:  
(843)723-9403

August 11, 2009

Mr. Alan M. Godfrey, Director of Real Estate and Financial Affairs  
Clemson University Restoration Institute  
1360 Truxtun Avenue, Suite 300B  
North Charleston, South Carolina 29405-2005

Re: A Cost Approach Estimate of the Market Value of 6.3 Acres of Land and  
Improvements Located on Supply Street, Old Charleston Naval Base, North Charleston,  
South Carolina

Dear Mr. Godfrey:

Pursuant to your request, I have made an appraisal of the above captioned property. The purpose of the appraisal was to render an opinion of the market value of the property. The appraisal is to be used in conjunction with an application for a federal grant.

As a result of my appraisal and analysis, an opinion has been formed that the replacement values of the existing improvements, as per the attached Fagin Inc. estimate, plus estimated value of the subject site as of August 5, 2009, was:

**Five Million Two Hundred Forty-One Thousand Dollars**  
**(\$ 5,241,000)**

As per your instructions I have employed only the Cost Approach to Value. It is my understanding that this is satisfactory to your needs at the present time.

Neither this assignment nor my compensation for making this report was based on a requested minimum valuation, a specific valuation, or the approval of a loan.

The appraisal has also been made in conformity with the Code of Ethics of the Appraisal Section of the National Association of Realtors and the Appraisal Institute.

Letter to Alan M. Godfrey  
August 11, 2009  
Page Two.

If you have any questions concerning any of the values reported herein please feel free to get in touch with me at anytime.

Thank you for allowing me to be of service to you and your clients in this matter.

Respectfully submitted,

A handwritten signature in cursive script, appearing to read "Thomas F. Hartnett, Jr.", written in dark ink.

Thomas F. Hartnett, Jr.  
SC Certified General Real Estate Appraiser #CG5005

TFH:jtr

### Summary of Important Conclusions

**Location:** Supply Street & Hobson Avenue at the former  
Charleston Naval Base  
North Charleston, South Carolina

**Tms #:** 400-00-00-087 (A Portion of)

**Owner of Record:** Charleston Naval Complex Redevelopment Authority  
1360 Truxton Avenue, Suite 300  
North Charleston, South Carolina 29405

**Land Area:** 6.3+/- Acres

**Zoning:** Heavy Industrial (M-2)

**Highest and Best Use:** Development and Redevelopment of Subject Site

**Opinion of Market Value:** \$ 5,241,000

**Date of Appraisal:** August 5, 2009

**Date of Inspection:** August 5, 2009

**Flood Zone:** Zone AE  
Community Panel # 45019C0502J – November 11, 2004

**Prepared For:** Mr. Alan M. Godfrey  
Director of Real Estate and Financial Affairs  
Clemson University Restoration Institute  
1360 Truxton Avenue, Suite 300B  
North Charleston, South Carolina 29405-2005

**Prepared By:** Hartnett Realty Company, Inc.  
134 Meeting Street, Suite 120  
Charleston, South Carolina 29401  
© 2009 By: Hartnett Realty Company, Inc.  
[www.hartnettrealty.com](http://www.hartnettrealty.com)

**Census Tract #:** 31.08

**File Number:** TFH2009-115A-CLEMSON



**Property Rights Appraised**

The property rights appraised are those of full, complete and unencumbered ownership, subject only to the governmental rights of police power, escheatment, taxation and eminent domain. This is the highest right and title than an individual can hold in real property. It is known as "Fee Simple Interest".

**Purpose of the Appraisal**

The purpose of the appraisal is to render an opinion of value of the buildings and land.

**Intended Use and Users of the Appraisal**

The intended use of the appraisal is for it to be used in conjunction with an application for a Federal Grant. The intended users of the appraisal report are the client Alan M. Godfrey, Director of Real Estate and Financial Affairs for Clemson University Restoration Institute, the President and Board of Directors of Clemson University, their accountant and attorneys. There are no other authorized users of the appraisal. The report is not intended to make any representation as to the condition of the property or for determining a selling/buying price. This appraisal report is not applicable, adequate or appropriate for any other use other than that which is stated here. Any other unauthorized users who use or rely upon this appraisal for any purpose does so at their own risk.

**Date of the Appraisal**

August 5, 2009

**Date of the Appraisal Report**

August 5, 2009

## APPENDIX D

### BUILDING 69 DETAILED COST ESTIMATES

ROM ESTIMATE  
CURI - WIND TURBINE TEST FACILITY  
CHARLESTON, SOUTH CAROLINA  
TOTAL PROJECT SUMMARY

Rev 1

Data Date: 17-Aug-09

Print Date: 18-Aug-09

	Site / Site Pipe Racks / Site Electrical	Building 69 Test Facility	Prep Building	Common to All Areas	Total
Building Area (SF)	0	51,840	2,500		54,340
Div 02 - Sitework / Site Improvements / Demolition	\$290,000	\$419,524	\$15,000		\$724,524
Div 03 - Concrete		\$3,962,691	\$319,472		\$4,282,164
Div 05 - Structural Steel		\$1,335,000	\$230,000		\$1,565,000
Div 06-10 - Architectural		\$990,200	\$330,000		\$1,320,200
Div 13 - Special Construction - Cold Rms		\$0	\$0		\$0
Div 14 - Vertical Transportation		\$0	\$0		\$0
Div 15 - Plumbing & Drainage		\$420,200	\$33,000		\$453,200
Div 15 - Fire Protection		\$259,200	\$12,500		\$271,700
Div 15 - HVAC & BAS - Dry Side		\$798,400	\$70,000		\$868,400
Div 16 - Electrical	\$424,000	\$828,480	\$62,150		\$1,314,630
Div 17 - Instrumentation - Purchase Devices, Install & Bulk Materials		\$0	\$0		\$0
Div 17 - Process Automation - Hardware & Configuration		\$0	\$0		\$0
Div 18 - Process & Utility Equipment Install		\$280,000	\$0		\$280,000
Div 18 - Process & Utility Piping	\$240,000	\$0	\$0		\$240,000
Div 19 - Pipe & Equipment Insulation		\$0	\$0		\$0
Div 23 - Process & Utility Equipment Purchase		\$2,800,000	\$0		\$2,800,000
Freight		\$84,000	\$0		\$84,000
Site General Conditions				\$355,000	\$355,000
Escalation				None Incl	None Incl
<b>Total Direct Construction (TDC)</b>	<b>\$954,000</b>	<b>\$12,177,696</b>	<b>\$1,072,122</b>	<b>\$355,000</b>	<b>\$14,558,818</b>
<b>Cost per Square Foot</b>		<b>\$235</b>	<b>\$429</b>		<b>\$268</b>
Construction Management @7% TDC					\$1,019,117
<b>Total Field Costs (TFC)</b>					<b>\$15,577,935</b>
Engineering @ 6% TIC					\$994,336
<b>Total Installed Costs (TIC)</b>					<b>\$16,572,272</b>
Commissioning				By Equipment Vendor	
<b>Total EPCM w/o Contingency</b>					<b>\$16,572,272</b>
Land Acquisition				Not Required	
Test Equipment Vendor Costs				Not Included	
Signage					\$30,000
Client Supported Equipment					\$100,000
Office Equipment					\$112,000
Publication/Print Room					\$3,000
Modify Existing Fork Trucks					\$25,000
Owner's Cost				Not Included	
Contingency @10% S/T					\$1,684,227
Owner's Contingency / Management Reserve				Not Included	
<b>TOTAL PROJECT COSTS w/o Eqpt Vendor or Owner's Cost</b>					<b>\$18,526,499</b>
				<b>USE</b>	<b>\$18.5 MM</b>



ROM ESTIMATE  
 Project: CURI - Wind Turbine Test Facility  
 Location: Charleston, South Carolina  
 Owner: CURI

Greenville, SC Office  
 Data Date: 17-Aug-09  
 Print Date: 20-Aug-09  
 Total SF: 54,340  
 Estimator: D.Hurt  
 Rev: 1

CSI DIV	Item Description	Qty	u/m	INSTALLED COST	
				Unit/\$	Total
	<b>DIRECT COST SUMMARY</b>				
	<b>SITE / SITE PIPE RACKS / SITE ELECTRICAL</b>				\$954,000
	DIV 02 - SITEWORK / SITE IMPROVEMENTS / SITE STRUCTURES	1	LS	290,000.00	\$290,000
	DIV 16 - ELECTRICAL	1	LS	424,000.00	\$424,000
	DIV 18 - PIPING/MECHANICAL SERVICES	1	LS	240,000.00	\$240,000
	<b>BUILDING 69 TEST FACILITY</b>				
	<b>BUILDING SHELL</b>	51,840	SF	118.31	\$6,133,216
	DIV 02 - DEMOLITION	51,840	SF	8.09	\$419,524
	DIV 03 - CONCRETE	51,840	SF	76.44	\$3,962,691
	DIV 05 - STRUCTURAL STEEL	51,840	SF	25.75	\$1,335,000
	DIV 6-10 - ARCHITECTURAL	51,840	SF	8.02	\$416,000
	DIV 14 - VERTICAL TRANSPORTATION	51,840	SF	0.00	\$0
	DIV 16 - ELECTRICAL	51,840	SF	0.00	\$0
	<b>INTERIOR BUILD-OUT</b>	51,840	SF	50.16	\$2,600,480
	DIV 6-10 - ARCHITECTURAL	51,840	SF	11.08	\$574,200
	DIV 13 - SPECIAL CONSTRUCTION - COLD ROOMS	51,840	SF	0.00	\$0
	DIV 15 - PLUMBING & DRAINAGE	51,840	SF	8.11	\$420,200
	DIV 15 - HVAC & BAS - DRY AIR SIDE	51,840	SF	15.40	\$798,400
	DIV 15 - FIRE PROTECTION	51,840	SF	5.00	\$259,200
	DIV 16 - ELECTRICAL	51,840	SF	10.58	\$548,480
	<b>PROCESS/UTILITY EQUIPMENT ITEMS</b>	4	PCS	700,000.00	\$2,800,000
	<b>AUTOMATION SYSTEM</b>	0	IO	#DIV/0!	\$0
	<b>EQUIPMENT INSTALLATION COSTS</b>	20%	EQ\$	2800000	\$560,000
	DIV 05 - STRUCTURAL STEEL	0%	EQ\$	2800000	\$0
	DIV 18 - EQUIPMENT INSTALLATION	10%	EQ\$	2800000	\$280,000
	DIV 18 - PIPING - PROCESS & UTILITY	0%	EQ\$	2800000	\$0
	DIV 17 - INSTRUMENTATION - DEVICES, INSTALLATION & BULK MATERIALS	0%	EQ\$	2800000	\$0
	DIV 16 - PROCESS ELECTRICAL	10%	EQ\$	2800000	\$280,000
	DIV 19 - PIPE & EQUIPMENT INSULATION	0%	EQ\$	2800000	\$0
	<b>FREIGHT</b>	3.0%	EQ\$	2,800,000	\$84,000
	<b>S/T - BUILDING 69 TEST FACILITY</b>				\$12,177,696
	<b>PREP BUILDING</b>				
	<b>BUILDING SHELL</b>	2,500	SF	331.79	\$829,472
	DIV 02 - DEMOLITION	2,500	SF	6.00	\$15,000
	DIV 03 - CONCRETE	2,500	SF	127.79	\$319,472
	DIV 05 - STRUCTURAL STEEL	2,500	SF	92.00	\$230,000
	DIV 6-10 - ARCHITECTURAL	2,500	SF	104.00	\$260,000
	DIV 14 - VERTICAL TRANSPORTATION	2,500	SF	0.00	\$0
	DIV 16 - ELECTRICAL	2,500	SF	2.00	\$5,000
	<b>INTERIOR BUILD-OUT</b>	2,500	SF	97.06	\$242,650
	DIV 6-10 - ARCHITECTURAL	2,500	SF	28.00	\$70,000
	DIV 13 - SPECIAL CONSTRUCTION - COLD ROOMS	2,500	SF	0.00	\$0
	DIV 15 - PLUMBING & DRAINAGE	2,500	SF	13.20	\$33,000
	DIV 15 - HVAC & BAS - DRY AIR SIDE	2,500	SF	28.00	\$70,000
	DIV 15 - FIRE PROTECTION	2,500	SF	5.00	\$12,500
	DIV 16 - ELECTRICAL	2,500	SF	22.66	\$57,150
	<b>S/T - PREP BUILDING</b>				\$1,072,122
	<b>SITE GENERAL CONDITIONS</b>	2.5%	S/T	14,203,818	\$355,000
	<b>ESCALATION</b>		Allow		None Incl
	<b>TOTAL DIRECT CONSTRUCTION (TDC)</b>				\$14,558,818

ROM ESTIMATE  
 Project: CURI - Wind Turbine Test Facility  
 Location: Charleston, South Carolina  
 Owner: CURI

Greenville, SC Office  
 Data Date: 17-Aug-09  
 Print Date: 20-Aug-09  
 Total SF: 54,340  
 Estimator: D.Hurt  
 Rev : 1

CSI DIV	Item Description	Qty	u/m	INSTALLED COST	
				Unit/\$	Total
	ESTIMATE DETAILS				
	SITE WORK / SITE PIPE RACKS / SITE ELECTRICAL				
02	SITE PREPARATION				\$110,000
02	CLEAR & GRUB		AC		None Required
02	SITE DEMOLITION	1	AL	75,000.00	\$75,000
02	EROSION CONTROL		AL		None Required
02	CUT TO FILL		CY		None Required
02	SITE RETAINING WALL		Allow		None Required
02	SITEGRADE & PROOFROLL		SF		None Required
02	FINE GRADE & LINES & BATTER		SF		None Required
02	SOIL POISONING		SF		None Required
02	SOIL BORINGS/INVESTIGATION	1	AL	35000.00	\$35,000
02	SITE IMPROVEMENTS				\$25,000
02	HEAVY DUTY ACCESS ROADWAY ASPHALT	1,389	SY	100.00	Replaced by Rail Spur
02	CONCRETE TIE-BEAMS - ASSUME 3' x 3' - FOR ROADWAY	542	CY	1000.00	Replaced by Rail Spur
02	GRAVEL SUBBASE - FOR ROADWAY	741	TN	35.00	Replaced by Rail Spur
02	CONCRETE PILES - ASSUME DRIVEN PILES 65' DEEP - FOR ROADWAY	250	EA	2000.00	Replaced by Rail Spur
02	RAIL SPUR		LF		Funded Separately
02	RAIL TRANSFER SWITCH		EA		Funded Separately
02	RAIL STOPS		EA		Funded Separately
02	DRESS UP SITE AREA	1	AL	25000.00	\$25,000
02	SITE UTILITIES - UNDER GROUND PIPING				\$155,000
02	STORM DRAINAGE - PIPING w/STRUCTURES	200	LF	150.00	\$30,000
02	SANITARY SEWER	300	LF	200.00	\$60,000
02	SANITARY SEWER - TIE - IN TO EXISTING LINE	1	AL	5000.00	\$5,000
02	FIRE WATER PIPING	200	LF	200.00	\$40,000
02	CITY WATER	100	LF	150.00	\$15,000
02	METERING STATION	1	AL	2500.00	\$2,500
02	BACKFLOW PREVENTER	1	AL	2500.00	\$2,500
02	SITE BUILDINGS/STRUCTURES				\$0
02	GUARD HOUSE		SF		None Required
02	PIPE RACK - CONCRETE & STEEL		LF		None Required
	PIPING/MECHANICAL SERVICES				\$240,000
18	CS PIPELINES - TOWER WATER	200	LF	200.00	\$40,000
18	CS PIPELINES - AIR PIPING	400	LF	125.00	\$50,000
18	AIR COMPRESSOR - SMALL UNIT	1	EA	50000.00	\$50,000
18	COOLING TOWER - SMALL UNIT - HYDRAULIC COOLING	1	EA	100000.00	\$100,000
16	SITE ELECTRICAL				\$424,000
16	Major Electrical Equipment - Step Down Transformer/Panels - Support Areas	1	EA	150000.00	\$150,000
16	Major Electrical Equipment - Supporting Test Equipment		EA		By Equipment Vendor
16	Incoming Power Feeder	200	LF	1000.00	\$200,000
16	Substation/Gear Foundation	15	CY	600.00	\$9,000
16	SITE LIGHTING				
16	Site Lighting	6	EA	5000.00	\$30,000
16	SITE COMMUNICATIONS/SECURITY	1	AL	35000.00	\$35,000
16	EMERGENCY POWER SYSTEM				
16	STAND-BY EMERGENCY POWER		EA		By Equipment Vendor
16	UPS		EA		By Equipment Vendor
16	Other Misc Electrical Foundations		CY		None Required

ROM ESTIMATE  
Project: CURI - Wind Turbine Test Facility  
Location: Charleston, South Carolina  
Owner: CURI

Greenville, SC Office  
Data Date: 17-Aug-09  
Print Date: 20-Aug-09  
Total SF: 54,340  
Estimator: D.Hurt  
Rev : 1

CSI DIV	Item Description	Qty	u/m	INSTALLED COST	
				Unit/\$	Total
	<b>BUILDING 69 TEST FACILITY</b>				
	BUILDING SHELL	51,840	SF	7.50	\$26,400
	DEMOLITION - EXISTING WALL SECTION & FRAMING @ COLUMN LINES A & 2-3	3,520	SF	300.00	\$244,444
	DEMOLITION - DEMO EXISTING FLOOR SLAB SECTION - 12" THICK FOR NEW FOUNDATI	815	CY	15000.00	\$15,000
02	DEMOLITION - SAW CUT & DEMO EXISTING DOCK @ A LINE	1	AL	30000.00	\$30,000
02	DEMOLITION - DEMO FLOOR FOR U/G PLUMBING MODS	1	AL	2.00	\$103,680
02	DEMOLITION - GENERAL AREA	51,840	SF	3200.00	\$1,152,000
02	AUGERED MINI PILES - 350 EA - 8" x 70' DEEP	360	EA	20000.00	\$20,000
03	MINI PILES - LOAD TEST	1	AL	35.00	\$106,556
03	STRUCTURAL EXCAVATION	3,044	CY	75.00	\$228,333
03	SPOIL WASTE - OFF SITE @ \$30/tn	3,044	CY	50.00	\$38,056
03	STRUCTURAL BACKFILL	761	CY	15000.00	\$15,000
03	DEWATERING	1	AL	750.00	\$426,667
03	FOUNDATIONS PILE CAPS - CRANE COLUMNS - ASSUME 8' X 8' X 4'	569	CY	700.00	\$1,306,667
03	FOUNDATIONS - EQUIPMENT FOUNDATIONS - TEST PADS - ASSUME 6' THICK	1,867	CY	700.00	\$322,145
03	FOUNDATIONS - EQUIPMENT FOUNDATIONS - PREP PADS - ASSUME 2' THICK	469	CY	650.00	\$327,407
03	FOUNDATIONS - REPOUR SLAB ON GRADE	504	CY	650.00	\$19,861
03	ELEVATED SLAB	31	CY	4000.00	\$1,200,000
05	STRUCTURAL STEEL FRAMING @ CRANE COLUMNS	300	TN	8000.00	\$80,000
05	STRUCTURAL STEEL FRAMING REINFORCE EXISTING BUILDING STEEL	10	TN	3000.00	\$15,000
05	STRUCTURAL STEEL FRAMING OFFICE MEZZANINE	5	TN	5.00	\$10,000
05	METAL FLOOR DECKING	2,000	SF	500.00	\$30,000
05	ACCESS STAIRS	60	RI	25.00	\$240,000
05	SEPARATION WALL - 40' HIGH	9,600	SF	50.00	\$176,000
06-10	EXTERIOR DOORS - REFRAME & PROVIDE ACCESS	3,520	SF		\$0
06-10	LIFT		STP	2.00	Existing
14	GROUNDING/LIGHTNING PROTECTION		SF		
16					
	<b>INTERIOR BUILD-OUT</b>				
	CONDITIONED AREA	7,000	SF	50.00	\$350,000
	ARCHITECTURAL TREATMENTS	7,000	SF	25.00	\$175,000
06-10	H.V.A.C. SYSTEMS - STAND ALONE UNITS	7,000	SF	5.00	\$35,000
15	PLUMBING/DRAINAGE SYSTEMS	7,000	SF	13.00	\$91,000
15	FIRE PROTECTION	7,000	SF	4.50	\$31,500
15	BUILDING ELECTRICAL - BUILDING LIGHTING & 120V				
16	BUILDING ELECTRICAL - AUX SYSTEMS				
16		44,840	SF	5.00	\$224,200
	VENTILATED AREA	44,840	SF	10.00	\$448,400
06-10	ARCHITECTURAL TREATMENTS - MINOR MODS ONLY	44,840	SF	5.00	\$224,200
15	EXISTING UPGRADE VENTILATED AREA ONLY	44,840	SF	3500.00	\$21,000
15	PLUMBING/DRAINAGE - EXISTING MINOR MODS ONLY	6	EA	5.00	\$224,200
15	SAFETY SHOWERS & EYEWASH - INCL HOOKUP PIPING	44,840	SF	5.00	\$224,200
15	FIRE PROTECTION	44,840	SF	4.50	\$201,780
16	BUILDING ELECTRICAL - BUILDING LIGHTING & 120V - EXISTING MINOR MODS ONLY				
16	BUILDING ELECTRICAL - AUX SYSTEMS				



ROM ESTIMATE  
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Greenville, SC Office  
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 Rev : 1

CSI DIV	Item Description	Qty	u/m	INSTALLED COST	
				Unit/\$	Total
	CAPITAL EQUIPMENT & INSTALLATION	4	PCS	700000.00	\$2,800,000
23	MATERIAL HANDLING EQUIPMENT	4	EA	700000.00	\$2,800,000
23	150 TN OVERHEAD BRIDGE CRANES - 35 ft SPAN			\$2,800,000	None Included
23	AUX EQUIPMENT				\$0
05	SUPPORT STEEL/PLATFORMS		EQS	2800000	\$280,000
18	PROCESS EQUIPMENT INSTALLATION	10%	EQS	2800000	\$0
18	PROCESS PIPING		EQS	2800000	\$0
17	INSTRUMENTATION		EQS	2800000	\$280,000
16	PROCESS ELECTRICAL	10%	EQS	2800000	\$0
19	INSULATION/COATINGS		EQS	2800000	\$0
	FREIGHT	3.0%	EQS	2800000.0	\$84,000
17	AUTOMATION SYSTEM		IO		By Equipment Vendor

ROM ESTIMATE  
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Greenville, SC Office  
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 Rev : 1

CSI DIV	Item Description	Qty	u/m	INSTALLED COST	
				Unit/\$	Total
	<b>PREP BUILDING</b>				
		2,500	SF		\$15,000
		1	AL	15000.00	\$125,000
		50	EA	2500.00	\$5,000
		1	AL	5000.00	\$4,630
02	BUILDING SHELL				
03	DEMOLITION - GENERAL AREA	185	CY	25.00	\$14,222
03	DRIVEN CONCRETE PILES - 50 EA - 65' DEEP	190	CY	75.00	\$1,455
03	MINI PILES - LOAD TEST	42	CY	35.00	\$5,000
03	STRUCTURAL EXCAVATION	1	AL	5000.00	\$53,096
03	SPOIL WASTE - OFF SITE @ \$30/tn	78	CY	700.00	\$53,096
03	STRUCTURAL BACKFILL	78	CY	700.00	\$11,667
03	DEWATERING	17	CY	700.00	\$46,286
03	FOUNDATIONS PILE CAPS - CRANE COLUMNS - ASSUME 8' X 8' X 4'	93	CY	500.00	\$0
03	FOUNDATIONS - BUILDING FOUNDATION			650.00	\$120,000
03	FOUNDATIONS - EQUIPMENT FOUNDATIONS - PREP PADS - ASSUME 2' THICK	30	TN	4000.00	\$100,000
03	SLAB ON GRADE	25	TN	4000.00	\$10,000
03	ELEVATED SLAB	20	RI	500.00	\$210,000
05	STRUCTURAL STEEL FRAMING @ CRANE COLUMNS	10,500	SF	20.00	\$50,000
05	STRUCTURAL STEEL FRAMING - BUILDING FRAMING	1,000	SF	50.00	\$0
05	ACCESS STAIRS		STP		\$5,000
06-10	METAL ROOFING & SIDING	2,500	SF	2.00	
06-10	EXTERIOR DOOR - LARGE FOR CRANE ACCESS				
14	LIFT				
16	GROUNDING/LIGHTNING PROTECTION				
	<b>INTERIOR BUILD-OUT</b>				
		300	SF	50.00	\$15,000
		300	SF	50.00	\$15,000
06-10	CONDITIONED AREA	300	SF	25.00	\$7,500
15	ARCHITECTURAL TREATMENTS	300	SF	5.00	\$1,500
15	H.V.A.C. SYSTEMS - STAND ALONE UNITS	300	SF	13.00	\$3,900
15	PLUMBING/DRAINAGE SYSTEMS	300	SF	4.50	\$1,350
15	FIRE PROTECTION				
16	BUILDING ELECTRICAL - BUILDING LIGHTING & 120V			25.00	\$55,000
16	BUILDING ELECTRICAL - AUX SYSTEMS	2,200	SF	25.00	\$55,000
		2,200	SF	10.00	\$22,000
		2,200	SF	10.00	\$3,500
06-10	VENTILATED AREA	1	EA	3500.00	\$11,000
15	ARCHITECTURAL TREATMENTS	2,200	SF	5.00	\$22,000
15	HEAT & VENTILATION	2,200	SF	10.00	\$20,000
15	PLUMBING/DRAINAGE	100	LF	200.00	\$9,900
15	SAFETY SHOWERS & EYEWASH - INCL HOOKUP PIPING	2,200	SF	4.50	
15	FIRE PROTECTION				
16	BUILDING ELECTRICAL - BUILDING LIGHTING & 120V				
16	BUILDING ELECTRICAL - BRIDGE CRANE EXTENSION				
16	BUILDING ELECTRICAL - AUX SYSTEMS				

## APPENDIX E

### FACILITY ELECTRICAL INFRASTRUCTURE ESTIMATE AND DRAWING





Labor and Material Breakdown  
of the  
Estimate for the Clemson University  
Wind Turbine Drivetrain Test Facility

# EcoEnergy Construction

Clemson University  
Wind Turbine Drivetrain Testing Facility

Material	Quantity	M Price	U	Material (\$)	Labor	U	Labor (Hrs)	Labor Rate	Labor (\$)	Total Cost (\$)
2" GRC (GALV)	600	\$	262.06	C \$ 1,572.36	10.80	C	64.80	\$ 73.35	\$ 4,753.08	\$ 6,325.44
4" GRC (GALV)	17,410	\$	806.11	C \$ 140,343.75	23.40	C	4,073.94	\$ 73.35	\$ 298,823.50	\$ 439,167.25
2" GRC COUPLING	12	\$	317.99	C \$ 3,816	0.00	C	0.00	\$ 73.35	-	\$ 4,201.96
4" GRC COUPLING	306	\$	1,373.19	C \$ 4,201.96	0.00	C	0.00	\$ 73.35	\$ 528.12	\$ 681.54
2" GRC 90 ELBOW	12	\$	1,278.54	C \$ 15,342	60.00	C	7.20	\$ 73.35	\$ 41,747.89	\$ 59,872.85
4" GRC 90 ELBOW	306	\$	5,923.19	C \$ 18,124.96	186.00	C	569.16	\$ 73.35	\$ 70.42	\$ 78.60
2" STEEL LOCKNUT	16	\$	51.11	C \$ 8.18	6.00	C	0.96	\$ 73.35	\$ 4,489.02	\$ 5,955.17
4" STEEL LOCKNUT	408	\$	359.35	C \$ 1,466.15	15.00	C	61.20	\$ 73.35	\$ 29.34	\$ 35.36
2" PLASTIC BUSHING	8	\$	75.22	C \$ 6.02	5.00	C	0.40	\$ 73.35	\$ 1,346.71	\$ 1,894.21
4" PLASTIC BUSHING	204	\$	268.38	C \$ 547.50	9.00	C	18.36	\$ 73.35	\$ 633.74	\$ 633.74
2" GRC CUT&THREAD	408	\$	276.22	E \$ 2,485.98	54.00	C	448.80	\$ 73.35	\$ 32,919.48	\$ 32,919.48
4" GRC CUT&THREAD	9	\$	16.43	E \$ 8,872.20	14.50	C	22.50	\$ 73.35	\$ 1,650.38	\$ 4,136.36
30x30x10" SCREW CVR BOX NEMA1	540	\$	68.00	E \$ 680.00	2.50	E	78.30	\$ 73.35	\$ 5,743.31	\$ 14,615.51
24" LADDER TRAY	10	\$	68.00	E \$ 136.00	2.00	E	25.00	\$ 73.35	\$ 1,833.75	\$ 2,513.75
24" LADDER HORZ TEE SECT	2	\$	27.29	E \$ 12,553.40	18.00	C	82.80	\$ 73.35	\$ 6,073.38	\$ 18,626.78
24" LADDER VERT 90 OUTSIDE	460	\$	83.00	E \$ 830.00	3.00	E	30.00	\$ 73.35	\$ 2,200.50	\$ 3,030.50
36" LADDER TRAY	10	\$	4.19	C \$ 3.18	2.00	C	1.52	\$ 73.35	\$ 111.49	\$ 114.67
36" LADDER HORZ TEE SECT	76	\$	11.87	C \$ 206.66	3.00	C	52.23	\$ 73.35	\$ 3,831.07	\$ 4,037.73
1/4-20x1" BOLT (PLATED)	1,741	\$	5.00	C \$ 87.05	1.00	C	0.76	\$ 73.35	\$ 55.75	\$ 59.55
3/8-16x1-1/2" BOLT (PLATED)	76	\$	5.00	C \$ 87.05	1.00	C	0.76	\$ 73.35	\$ 1,277.02	\$ 1,364.07
1/4" FLAT WASHER (PLT)	1,741	\$	5.00	C \$ 87.05	1.00	C	0.76	\$ 73.35	\$ 1,277.02	\$ 1,364.07
3/8" FLAT WASHER (PLT)	10,656	\$	3,743.62	M \$ 39,892.01	55.00	M	586.08	\$ 73.35	\$ 42,988.97	\$ 584,902.10
#3/0 THHN	2,880	\$	2,060.43	M \$ 5,934.04	18.90	M	54.43	\$ 73.35	\$ 3,992.44	\$ 9,926.48
#16/4 SJ CORD	540	\$	778.30	M \$ 420.28	28.00	M	15.12	\$ 73.35	\$ 1,109.05	\$ 1,529.33
#14/4 SJ CORD	5,400	\$	1,228.32	M \$ 6,632.93	35.00	M	189.00	\$ 73.35	\$ 13,863.15	\$ 20,496.08
#12/4 SJ CORD	5,400	\$	1,206.93	M \$ 6,517.42	42.00	M	226.80	\$ 73.35	\$ 16,635.78	\$ 23,153.20
#350/1C 5KV CU SHLD 133%	70,896	\$	2,786.15	M \$ 197,526.89	45.00	M	3,190.32	\$ 73.35	\$ 234,009.97	\$ 431,536.86
#500/1C 5KV CU SHLD 133%	2,016	\$	3,491.70	M \$ 7,039.27	56.40	M	113.70	\$ 73.35	\$ 8,339.90	\$ 15,379.17
#350KCMil 35kV MV-105 Power Cable	10,656	\$	3,743.62	M \$ 39,892.01	55.00	M	586.08	\$ 73.35	\$ 42,988.97	\$ 82,880.98
350 5KV HV TERMINATION	620	\$	35.00	E \$ 21,700.00	2.70	E	1,674.00	\$ 73.35	\$ 122,787.90	\$ 144,487.90
500 5KV HV TERMINATION	56	\$	35.00	E \$ 1,960.00	2.95	E	165.20	\$ 73.35	\$ 12,117.42	\$ 14,077.42
350MCM 3-WAY SPLICE	96	\$	70.00	E \$ 6,720.00	2.95	E	283.20	\$ 73.35	\$ 20,772.72	\$ 27,492.72
5KVDC Switchboard (3000A Bus, 4-Section) FBO	56	\$	70.00	E \$ 3,920.00	8.65	E	484.40	\$ 73.35	\$ 35,530.74	\$ 39,450.74
5KVDC Switchboard (2500A Bus, 3-Section) FBO	1	\$	200,000.00	E \$ 200,000.00	64.00	E	64.00	\$ 73.35	\$ 4,694.40	\$ 4,694.40
5kVAC Grid Simulation Package #1 (3000A Bus, 4-Section)	1	\$	200,000.00	E \$ 200,000.00	48.00	E	48.00	\$ 73.35	\$ 3,520.80	\$ 3,520.80
5kVAC Grid Simulation Package #7 (2500A Bus, 4-Section)	1	\$	200,000.00	E \$ 200,000.00	64.00	E	64.00	\$ 73.35	\$ 4,694.40	\$ 4,694.40

Clemson University  
Machine Drivetrain Testing Facility

Engineering  
General Conditions  
Subcontracted Services  
Testing/Commissioning  
Bonding/Insurance



**Note 1:** Power converter recycles the power output from the unit under test, back to the DC bus. It also provides AC to the grid simulation bus and modulates the inverter to simulate grid disturbances.

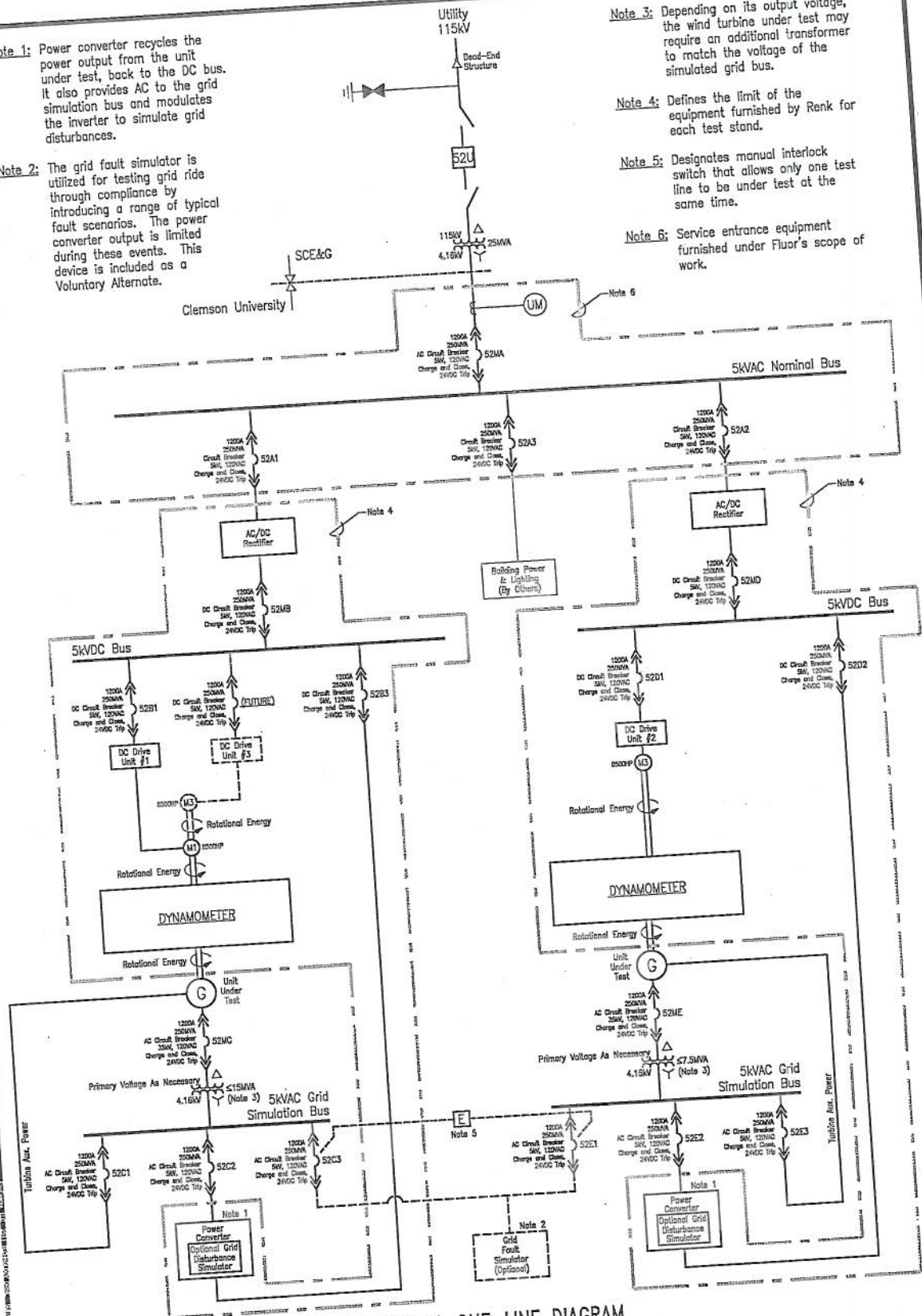
**Note 2:** The grid fault simulator is utilized for testing grid ride through compliance by introducing a range of typical fault scenarios. The power converter output is limited during these events. This device is included as a Voluntary Alternate.

**Note 3:** Depending on its output voltage, the wind turbine under test may require an additional transformer to match the voltage of the simulated grid bus.

**Note 4:** Defines the limit of the equipment furnished by Renk for each test stand.

**Note 5:** Designates manual interlock switch that allows only one test line to be under test at the same time.

**Note 6:** Service entrance equipment furnished under Fluor's scope of work.



**E**  
1.1  
**ELECTRICAL ONE-LINE DIAGRAM**  
Scale: None

REV. REVISION CHANGE(S) DATE

CAD File: One-Line.dwg  
Scale: As Noted  
E1

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Ft. Mill, SC 29504 (815) 266-4201

**EcoEnergy**  
ENGINEERING

Wind Turbine Drivetrain Testing Facility for:  
**Clemson University**  
Charleston, South Carolina

Our Reference    A901141  
Customer:        RENK  
Project:          Testcenter DOE

Thomas Hoffmann  
21<sup>th</sup> August 2009

# **Technical Specification**

**for**

**RENK**

**DOE Test Center**

**Option  
FRT and Grid simulation**

Our Reference    A901141  
Customer:        RENK  
Project:          Testcenter DOE

Thomas Hoffmann  
21<sup>th</sup> August 2009

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Thomas Hoffmann  
21<sup>st</sup> August 2009

## 1    FRT / Grid Simulation Equipment (Option)

### 1.1    Simulation as an option

The system offered, includes certain features for the simulation of grid conditions, however, a more detailed specification has to be discussed with the customer in order to design the main components.

### 1.2    Utility Company Demands on Wind Turbine Performance

The quality of power generated by wind turbines has gained increased importance. Demands of utility companies on wind turbine performance in case of grid disturbances are becoming more and more rigorous. Grid codes, e.g. by EON, have emerged over the years in order to control and limit detrimental effects of large scale integration of wind energy. The compliance of wind turbines when connected to a power network regulated by such grid codes has to be verified. Consequently wind energy manufacturers have to go through a lengthy certification procedure.

Especially the so called fault ride through (FRT) of wind turbines at various grid failures without major interruption of their power delivery is a challenge most difficult to meet.

Furthermore it is desirable for wind turbine manufacturers to have a 3-phase variable voltage, variable frequency power supply to test their turbines on their production site upon delivery to prove that the turbines can operate at different frequencies and voltages.

In recent years many renowned wind turbine suppliers have purchased test benches with a grid simulation system to ensure their wind turbines meet the above mentioned certification requirements in a reasonable amount of time as well as to develop new and more reliable wind turbine generations.

The main demands on an effective grid simulation system are described below:

### 1.3    Static Simulations (Grid Variation)

#### 1.3.1    Grid variation includes:

- Simulation of grid frequency variation (45Hz~65Hz)
- Grid voltage variation
- Simulation of asymmetric line voltages (amplitude and angle of each phase)

Test aim: Operation of wind turbines at supply grids with rated frequency of 50 Hz or 60 Hz

- Determine limits for over and under voltage behavior of wind turbines
- Behavior of wind turbines at unstable grids

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#### 1.4 Dynamic Simulations (Grid Failures, Voltage Faults, Short Circuit Simulation)

Grid faults (symmetric or asymmetric) may be caused by short circuits and result into voltage dips of different levels, different recovery curves. Grid failure simulation includes:

- Short circuit simulation (1, 2 and 3-phase short circuits)
- Max. voltage dip: 16% of rated voltage for 625ms
- Max. allowed duration of voltage dip: 3s (recovery to 90% of nominal voltage)
- Min. repeat rate: 20 min
- Max. allowed voltage dip at PCC (10kV): 3% (tbc by the local utility company)
- Incl. SW license
- Option: Fast data logging equipment

##### Test aim

- FRT of wind turbines - Low voltage ride through (LVRT)
  - Option: High voltage ride through (HVRT)
- Short circuit behavior of wind turbines

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Project: Testcenter DOE

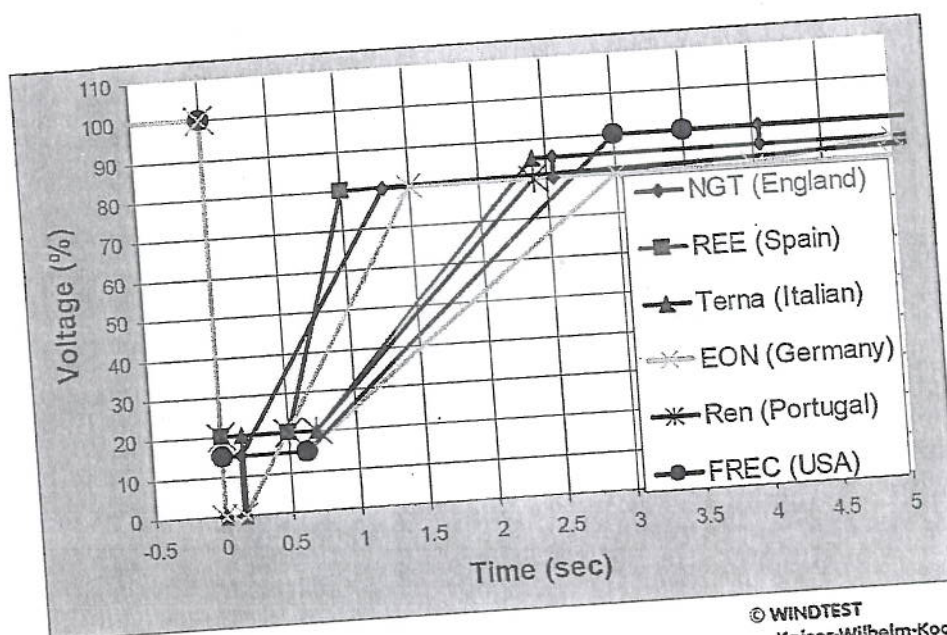
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## 1.5 Converteam's Flexible FRT Solution

Unstable grids and grid failures can be simulated by means of dynamic frequency / dynamic voltage control.

Converteam is using its high performing MV7000 inverter as grid simulator between the grid supply and the wind turbine generator. This way the proper reaction of the wind turbine at unstable grids or during failures can be tested. Any frequency of the power system between 45 ... 65 Hz is possible. The inverter keeps the voltage at the PCC within the limits given by the local utility company.

Furthermore Converteam's advanced inverter technology allows the generation of various kinds of voltage dips (different levels, different recovery curves). The maximum total recovery time is up to 3 sec, which covers limits given by various international grid codes.



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Grid Fault Limits according to international Grid Codes



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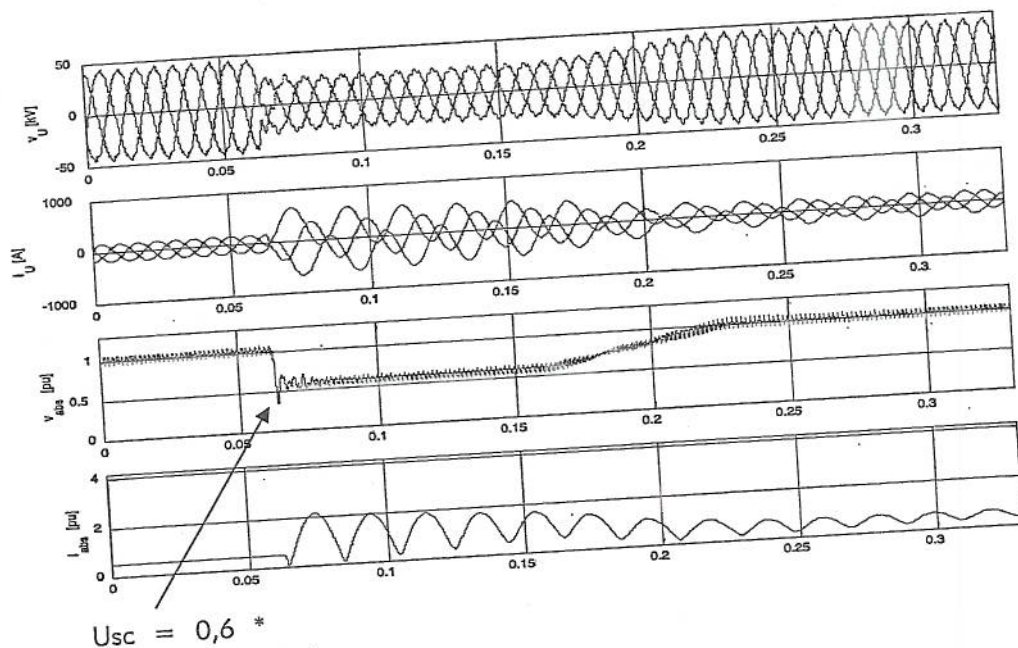
## 1.6 FRT Simulation with installed Inverter Power of 15 MVA

The diagram below shows a 3-phase short circuit simulation causing a voltage dip of approx. 60% of nominal line voltage. All 2-phase short circuits can only be done restricted.

To calculate the necessary inverter power the following data have to be provided by the customer:

- Grid data
- Data sheet and equivalent circuit diagram of the wind turbine generator
- Selected data of the wind turbines inverter

For the tendering phase Converteam assumes that a voltage dip down to approx. 60% of nominal line voltage can be achieved with 15MVA installed power (equals two (2) MV7306 inverter modules – see Single Line Diagram). Detailed clarification on the specific technical requirements for the grid fault simulation system should be achieved during the project clarification phase. A recalculation of assumed data might be necessary.



Voltage dip to 60%  $U_N$

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Customer: RENK  
Project: Testcenter DOE

Thomas Hoffmann  
21<sup>st</sup> August 2009

### 1.7 FRT Simulation with installed Inverter Power of 30MVA

The diagram below shows a 3-phase short circuit simulation causing a voltage dip of approx. 16% of nominal line voltage. All 2-phase short circuits can only be done restricted.

To calculate the necessary inverter power the following data have to be provided by the customer:

- Grid data
- Data sheet and equivalent circuit diagram of the wind turbine generator
- Selected data of the wind turbines inverter

For the tendering phase Converteam assumes that a voltage dip down to approx. 16% of nominal line voltage can be achieved with 30MVA installed power (equals four (4) MV7306 inverter modules – see Single Line Diagram). Detailed clarification on the specific technical requirements for the grid fault simulation system should be achieved during the project clarification phase. A recalculation of assumed data might be necessary.

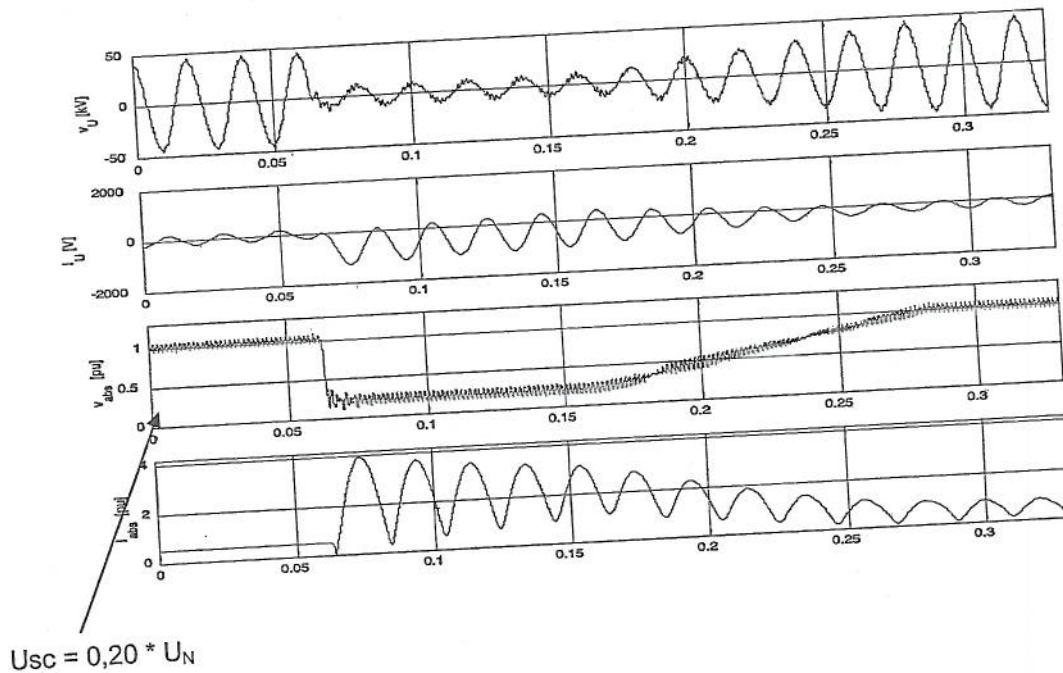


Figure 1: Voltage dip to 20%  $U_N$

Our Reference A901141  
Customer: RENK  
Project: Testcenter DOE

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## 2 Single Line Diagram of the Test Bench

## 2.1 Basic Single Line

